

Tanker ship ballast piping diagram Tutorial

tanker ship ballast piping diagram is an essential component in the design and operation of maritime vessels, particularly large tankers used for transporting liquids such as crude oil, chemicals, or liquefied gases. The ballast piping system plays a critical role in maintaining the vessel's stability, trim, and overall safety during voyages, especially when cargo tanks are empty or partially filled. A well-designed ballast piping diagram provides a comprehensive visual representation of how ballast water is managed, distributed, and controlled throughout the ship, ensuring operational efficiency and safety compliance. Understanding the intricacies of this diagram is vital for marine engineers, ship operators, and maintenance personnel to optimize vessel performance and prevent potential failures or accidents at sea.

Understanding the Purpose of the Ballast Piping System

The primary function of the ballast piping system on a tanker ship is to manage ballast water—water taken on or discharged to regulate the ship's stability and trim. During loading and unloading, the vessel's weight distribution can change significantly, affecting its handling and safety. The ballast piping system enables the crew to transfer ballast water between tanks efficiently and safely, ensuring optimal vessel balance.

Key Objectives of the Ballast System

- Maintain stability during cargo operations
- Adjust trim for efficient navigation
- Counteract forces during sea conditions
- Ensure ballast water safety and environmental compliance

Components of a Tanker Ship Ballast Piping Diagram

A detailed ballast piping diagram illustrates various components working together to facilitate water transfer. Understanding these components helps in troubleshooting, maintenance, and operational planning.

Main Components

- **Ballast Tanks:** Compartmentalized tanks designed to hold ballast water, often distributed throughout the vessel for balanced stability.

- **Piping Network:** Connects ballast tanks to pumps and valves, enabling water flow throughout the system.
- **Valves:** Control water flow; types include gate valves, globe valves, and remote-operated valves.
- **Pumps:** Responsible for moving ballast water; typically centrifugal or submersible pumps.
- **Manifolds:** Centralized points where multiple pipes converge, facilitating distribution and collection.
- **Inlet and Outlet Heads:** Entry and exit points for ballast water into tanks and the piping system.
- **Control Systems:** Automated or manual controls for valve operation and pump management.

Design Principles of the Ballast Piping Diagram

Creating an effective ballast piping diagram involves several engineering principles aimed at ensuring efficiency, safety, and adaptability.

Layout and Routing

- The piping must be organized to minimize length and complexity, reducing pressure drops and potential leak points.
- Piping should follow a logical path, with clear access for maintenance and inspection.
- The system should allow for flexible operations, such as simultaneous ballasting in multiple tanks.

Redundancy and Safety

- Incorporate redundant pumps and valves to ensure operation in case of failure.
- Use safety valves and alarms to prevent over-pressurization or unintended ballast water discharge.

Environmental Compliance

- Design piping to prevent leaks and spills, reducing environmental impact.
- Include filtration or treatment systems if required by regulations.

Types of Ballast Piping Configurations

Different vessels may adopt various piping configurations depending on design, cargo type, and operational needs.

Single-Loop System

- Features one piping loop that connects all tanks.
- Simplifies operation but offers less flexibility.

Double-Loop System

- Incorporates two interconnected loops, allowing for more precise control and isolation of tanks.
- Enhances operational flexibility and safety.

Dedicated System

- Separate piping dedicated to ballast and cargo water to prevent contamination.
- Used in chemical and gas tankers to meet strict regulations.

Operational Aspects of the Ballast Piping Diagram

Proper understanding and operation of the ballast piping system are vital for safety and efficiency.

Ballasting Procedures

- Identify the tanks to be ballasted or deballasted based on stability requirements.
- Operate valves to open the appropriate pathways.
- Use pumps to transfer water, monitoring flow rates and pressures.
- Adjust valves and pumps as needed to achieve desired trim and stability.
- Close valves securely once the process is complete.

Monitoring and Control

- Continuous monitoring of flow rates, pressure, and water levels ensures safe operations.
- Modern ships employ automation for real-time control and system alerts.

Maintenance and Inspection

- Regular inspection of piping, valves, and pumps to detect corrosion, leaks, or blockages.

- Periodic testing of safety devices and backup systems.

Challenges and Considerations in Designing a Ballast Piping Diagram

Designing an effective ballast piping system involves overcoming several challenges:

- **Corrosion Resistance:** Marine environments are harsh; materials must resist corrosion.
- **Space Constraints:** Limited space requires compact and efficient piping layouts.
- **Regulatory Compliance:** Adhering to international standards such as MARPOL and IMO regulations.
- **Environmental Impact:** Minimizing ballast water discharge issues and potential invasive species transfer.
- **Operational Flexibility:** Managing multiple tanks and different operational modes smoothly.

Importance of Accurate Diagram Representation

An accurate and detailed ballast piping diagram is crucial for several reasons:

- **Safety Assurance:** Ensures all personnel understand the system for safe operation and emergency response.
- **Maintenance Efficiency:** Facilitates quick diagnosis and repairs.
- **Regulatory Compliance:** Demonstrates adherence to safety and environmental standards.
- **Operational Optimization:** Enables precise control over vessel stability and fuel efficiency.

Conclusion

A comprehensive understanding of the tanker ship ballast piping diagram is vital for ensuring the safe, efficient, and environmentally compliant operation of large maritime vessels. From the fundamental components like tanks, valves, and pumps to complex configurations and control systems, each element plays a critical role in maintaining vessel stability during voyages. Proper design, maintenance, and operation of the ballast piping system not only safeguard the vessel but also contribute to environmental protection and regulatory adherence. As maritime technology advances, the integration of automation and smart monitoring within ballast systems is poised to enhance operational safety and efficiency further, underscoring the importance of mastering ballast piping diagrams in modern shipping.

Tanker Ship Ballast Piping Diagram: A Comprehensive Guide to Design, Functionality, and Safety

Understanding the tanker ship ballast piping diagram is essential for maritime engineers,

shipbuilders, and crew members involved in the operation and maintenance of large tanker vessels. This diagram serves as the blueprint for the complex network of pipes, valves, pumps, and monitoring systems that manage ballast water—a critical component for vessel stability, trim, and safety during voyages. Whether you're designing a new tanker or troubleshooting existing ballast systems, a thorough grasp of the piping diagram's structure and functions is vital.

Introduction to Ballast Systems on Tankers

What Is Ballast Water and Why Is It Important?

Ballast water is water taken into or discharged from tanks on a ship to maintain stability, balance, and proper trim during loading, unloading, or when the vessel is empty of cargo. Proper management of ballast water ensures safe navigation, optimal fuel efficiency, and compliance with environmental regulations.

The Role of the Piping Diagram

The tanker ship ballast piping diagram visually maps out the entire ballast water management system. It depicts the arrangement of piping, valves, pumps, sensors, and other components that facilitate the intake, circulation, and discharge of ballast water. This diagram is crucial for operational planning, safety procedures, and maintenance.

Core Components of a Tanker Ship Ballast Piping System

- Ballast Tanks
 - Definition: Compartments designated for ballast water storage.
 - Types: Double bottom tanks, wing tanks, fore and aft tanks, and special ballast tanks.
 - Function: To hold ballast water during voyages and facilitate transfer.
- Ballast Piping Network
 - Main Lines: Connect ballast tanks to pumps and discharge/ intake points.
 - Branch Lines: Serve specific tanks or compartments.
 - Material: Usually high-grade steel or thermoplastic resistant to corrosion.

- Valves

- Types:

- Gate Valves: For quick shut-off.
- Globe Valves: For regulating flow.
- Check Valves: To prevent backflow.
- Air-Valves: For tank pressurization or de-pressurization.
- Operation: Manual, electric, or pneumatic.

- Pumps

- Types:

- Centrifugal Pumps: Common for ballast transfer.
- Vertical Pumps: For specific tank configurations.
- Features: Capable of handling large volumes and sometimes fitted with variable speed drives.

- Monitoring and Control Systems

- Sensors: Measure water levels, flow rates, pressure.
- Control Valves: Automate ballast operations.
- Alarm Systems: Detect leaks or abnormal conditions.

Understanding the Ballast Piping Diagram

Visual Elements and Symbols

- Pipes: Lines representing water pathways; solid lines for main pipes, dashed for auxiliary.
- Valves: Symbols indicating different types with open/closed positions.
- Pumps: Icons showing pump location and type.
- Tanks: Rectangular or cylindrical symbols labeled accordingly.
- Sensors: Small circles or squares indicating measurement points.

Key Sections of the Diagram

- Intake and Discharge Lines: Show pathways for seawater entering and leaving tanks.
- Pump Stations: Indicate pump placement and connection points.
- Tank Venting: Includes air-valves and vent lines to prevent vacuum formation.
- Control Systems: Show automation components for operational management.

Practical Applications of the Piping Diagram

Operational Procedures

- Ballast Loading: Filling tanks with water via intake lines controlled by valves and pumps.
- Ballast Discharge: Pumping water out through discharge lines.
- Ballast Water Management: Ensuring proper transfer to prevent environmental contamination.

Safety Measures

- Isolation of Tanks: Using valves to prevent cross-contamination.
- Ventilation: Adequate venting to avoid over-pressurization.
- Leak Detection: Monitoring systems integrated into piping for early leak identification.

Maintenance and Troubleshooting

- Routine Inspection: Checking for corrosion, leaks, and valve operation.
- System Repairs: Following the piping diagram to locate components.
- System Upgrades: Modifying piping or installing additional sensors for enhanced safety.

Designing a Tanker Ship Ballast Piping Diagram

Step-by-Step Design Process

- Assessment of Vessel Layout: Understand tank arrangement, engine room, pump locations.
- Component Selection: Choose appropriate pipes, valves, and pumps based on capacity and safety standards.
- Flow Path Planning: Map intake, circulation, and discharge routes considering efficiency and redundancy.
- Safety and Compliance: Incorporate features like emergency shut-off valves, leak detection, and environmental controls.
- Diagram Drafting: Use standard symbols and conventions for clarity and uniformity.

- Review and Validation: Ensure the diagram aligns with regulatory standards (e.g., IMO, MARPOL).

Considerations for Effective Design

- Redundancy for critical components.
- Accessibility for maintenance.
- Compatibility with other ship systems.
- Scalability for future upgrades.

Regulatory and Environmental Aspects

International Regulations

- Ballast Water Management Convention (BWMC): Requires ships to treat ballast water to prevent invasive species transfer.
- SOLAS (Safety of Life at Sea): Standards for piping materials and safety systems.
- MARPOL: Regulations to prevent pollution from ballast discharges.

Environmental Safeguards in Piping Design

- Incorporation of ballast water treatment systems.
- Use of corrosion-resistant materials to prevent leaks.
- Design features minimizing accidental discharges.

Conclusion

The tanker ship ballast piping diagram is more than just a blueprint; it is an essential element that ensures the safe, efficient, and environmentally responsible operation of large tankers. A thorough understanding of its components, layout, and operational principles enables mariners and engineers to maintain vessel stability, prevent accidents, and comply with international standards. Whether designing new systems or troubleshooting existing ones, mastery of ballast piping diagrams is fundamental to modern maritime operations.

Remember: Properly designed and maintained ballast piping systems not only safeguard the ship and crew but also protect our oceans from invasive species and pollution—a responsibility that maritime professionals must uphold diligently.

Question What are the key components shown in a tanker ship ballast piping diagram? A typical ballast piping diagram includes ballast tanks, pipelines, valves, pumps, manifolds, and control systems, illustrating how ballast water is managed and transferred throughout the ship. **Why is a ballast piping diagram important for tanker ship operations?** It ensures safe and efficient ballast water management, helps prevent cargo contamination, aids in maintenance and troubleshooting, and ensures compliance with environmental regulations. **How does the ballast piping diagram assist in ballast water management during cargo operations?** It provides a clear layout of piping connections and valve positions, enabling operators to accurately transfer ballast water to maintain stability and trim during loading and unloading. **What are common symbols used in a tanker ship ballast piping diagram?** Common symbols include lines for pipes, circles or squares for valves, arrows indicating flow direction, and specific symbols for pumps, tanks, and control devices, standardized according to maritime diagram conventions. **How can a ballast piping diagram aid in troubleshooting ballast system issues?** By providing a detailed schematic of the piping and valve arrangements, it helps identify potential points of failure, isolate problems, and plan maintenance or repairs effectively. **Are there specific standards or regulations governing the creation of ballast piping diagrams on tanker ships?** Yes, standards such as those from the International Maritime Organization (IMO), classification societies, and industry best practices govern the design and documentation of ballast piping diagrams to ensure safety and environmental compliance.

Related keywords: tanker ship ballast system, ballast piping layout, ship ballast piping diagram, ballast water management, marine piping schematics, tanker ballast system design, ship piping diagrams, ballast tank piping, marine engineering diagrams, ship ballast piping installation

The Ship Of The Line A History In Ship Models

The ship of the line a history in ship models

The ship of the line holds a prominent place in maritime history, representing the pinnacle of naval warfare from the 17th through the early 19th centuries. These formidable vessels, designed for line-of-battle tactics, have captivated sailors, historians, and model enthusiasts alike. Over the centuries, the evolution of ship models depicting the ship of the line has served as a vital tool in preserving naval heritage, understanding ship construction, and celebrating maritime craftsmanship. In this article, we explore the rich history of the ship of the line in ship models, tracing its origins, evolution, and significance within naval and modeling communities.

Origins and Development of the Ship of the Line

The Birth of the Line of Battle Tactics

The concept of the ship of the line emerged in the 17th century as navies transitioned from small, individual ships to large, heavily armed vessels designed to fight in coordinated formations. The line of battle tactics involved ships forming a single-file line, maximizing firepower and creating a formidable naval front. This strategic innovation demanded ships of significant size, power, and durability.

Design Features of the Classic Ship of the Line

The traditional ship of the line was characterized by:

- **Multiple Gun Decks:** Typically three to four decks housing hundreds of cannons.
- **Massive Hulls:** Built for strength and stability, often with a pronounced bow and stern.
- **High Masts and Rigging:** To support extensive sails for maneuverability and speed.
- **Heavy Armament:** Cannons ranged from small to large, arranged to maximize broadside firepower.

Evolution of Ship Models Depicting the Ship of the Line

Early Ship Models: From Wooden Toys to Nautical Representations

The earliest ship models date back centuries and served various purposes, from toys to educational tools. These models were handcrafted, often by sailors or shipbuilders, and reflected the general shape and features of actual ships.

Golden Age of Ship Modeling (18th to 19th Century)

During the Age of Sail, model making became a refined craft, with ship models used for:

- Naval training and education
- Naval promotions and awards
- Private collections and decorative art

Models from this period showcased detailed craftsmanship, capturing the intricate rigging, hull details, and armament configurations.

Types of Ship Models

Ship models can be broadly categorized into:

- **Sailing Ship Models:** Representing ships of the line, frigates, and other sailing vessels.
- **Battle Scenes:** Dioramas depicting naval battles involving ships of the line.
- **Historical Replicas:** Accurate, scale models based on historical plans and measurements.

Materials and Techniques in Ship Model Making

Traditional Materials

Historically, ship models were crafted from:

- **Wood:** The primary material, allowing for detailed hulls and masts.
- **Metal:** For cannons, fittings, and rigging components.
- **String and Thread:** Used for rigging and sails.
- **Paint and Varnish:** For finishing surfaces and highlighting details.

Modern Materials and Techniques

Contemporary model makers incorporate new materials and methods:

- **Plastic and Resin:** For mass-produced kits and detailed parts.
- **Photo-etched Brass:** For intricate fittings and rigging components.
- **3D Printing:** For custom parts and complex structures.

Modelers now benefit from advanced tools like laser cutters, airbrushes, and digital design software, allowing for high precision and fidelity.

The Significance of Ship Models in Naval Heritage

Preservation of Maritime History

Ship models serve as tangible links to the past, capturing the design, technology, and aesthetics of historical vessels. They are invaluable educational tools, helping to visualize how ships looked and operated during their era.

Educational and Museum Exhibits

Many naval museums feature detailed ship models as focal points for visitors. These models:

- Illustrate technological advancements
- Showcase historical battles and voyages
- Engage audiences with interactive displays

Modeling as a Hobby and Cultural Heritage

Building ship models is a popular hobby worldwide, fostering skills in craftsmanship, history, and attention to detail. It also preserves traditional techniques passed down through generations, maintaining maritime cultural heritage.

Major Historical Ships of the Line in Model Form

HMS Victory

One of the most famous ships of the line, HMS Victory served as Lord Nelson's flagship during the Battle of Trafalgar (1805). Model enthusiasts have crafted numerous detailed replicas, highlighting its complex rigging and formidable armament.

French Ships of the Line

French naval ships like the Bucentaure and Redoutable have been popular subjects, especially for their unique design features and roles in historical battles.

Panoramic and Diorama Models

Beyond single vessels, many hobbyists create large-scale dioramas depicting entire fleets or naval battles, providing immersive historical representations.

Modern Trends and the Future of Ship of the Line Models

Digital and Virtual Modeling

With advancements in digital modeling software, enthusiasts can design highly accurate virtual models before building physical replicas. This process allows for precise planning and customization.

Scale and Detail

Smaller scales (1:100, 1:50) enable detailed work, while larger models (1:24, 1:48) are display pieces showcasing craftsmanship and historical accuracy.

Community and Collaboration

Online forums, clubs, and exhibitions foster a global community of ship modelers. Collaborative projects and competitions encourage innovation and the sharing of techniques.

Conclusion

The history of the ship of the line in ship models reflects a rich tapestry of naval innovation, craftsmanship, and cultural preservation. From humble wooden toys to highly detailed museum-quality replicas, these models serve as enduring tributes to maritime history. As technology advances, the hobby continues to evolve, blending traditional techniques with modern tools to ensure that the legacy of these iconic ships endures for future generations. Whether as educational tools, collectibles, or artistic expressions, ship models of the line remain a vital link to the age of sail and the grandeur of naval engineering.

The Ship of the Line: A History in Ship Models

The ship of the line holds a central place in naval history, representing the pinnacle of sailing warfare from the 17th to the early 19th centuries. As both a formidable weapon of maritime dominance and a symbol of national power, these vessels have fascinated historians, modelers, and enthusiasts alike. Their evolution, design intricacies, and the cultural significance they carry have been meticulously preserved and celebrated through detailed ship models. These models serve as tangible links to a bygone era, offering insights into maritime technology, naval tactics, and craftsmanship.

Origins and Evolution of the Ship of the Line

Early Naval Warfare and the Birth of the Line

- During the Age of Sail, naval combat was initially characterized by individual ships engaging in close combat, often in varied formations.
- As warfare tactics evolved, fleets began to adopt the "line of battle" tactic, where ships formed a single-file line to maximize firepower and coordinate maneuvers.
- This formation necessitated ships designed for durability, firepower, and maneuverability, leading to the development of the ship of the line.

Design Features and Technological Innovations

- Size and Construction: Ships grew larger over time, with hulls reinforced to carry heavier

armament.

- Armament: Typically equipped with multiple decks of cannons, ranging from 24-pounders to 32-pounders and beyond.
- Sail and Rigging: Square-rigged sails allowed for better speed and maneuverability in battle.
- Hull Design: Emphasis on stability and seaworthiness, with a pronounced keel and reinforced stern.

Notable Periods in Development

- Late 17th Century: Introduction of the first true ships of the line, like HMS Sovereign of the Seas.
- 18th Century: The "Golden Age" saw the refinement of design, exemplified by ships like HMS Victory.
- 19th Century: Transition towards steam power and ironclads began, but ships of the line remained relevant in naval tactics until the advent of steam-powered warships.

Historical Significance of the Ship of the Line

Naval Dominance and Empire Building

- Countries like Britain, France, Spain, and the Netherlands relied heavily on ships of the line to expand and protect their empires.
- Naval battles such as Trafalgar (1805) showcased the strategic importance of these vessels.

Cultural and Political Symbols

- Ships of the line often represented national pride and technological prowess.
- Their grandeur and power were reflected in art, literature, and public monuments.

Transition to Modern Naval Warfare

- The decline of the age of sail was marked by the introduction of steam-powered ships and iron hulls.
- Nonetheless, the legacy of the ship of the line persisted as a symbol of maritime heritage.

The Art and Craftsmanship of Ship Models

Historical Development of Ship Models

- Use as Training Tools: Naval officers used models to study ship design and tactics.
- Display and Decoration: Wealthy patrons and shipbuilders created elaborate models for display.
- Instruments of Diplomacy and Propaganda: Models served as diplomatic gifts and promotional artifacts.

Types of Ship Models

- Full-Hull Models: Detailed representations showing the entire ship, including underwater hull.
- Rigged Models: Focused on the rigging and sails, highlighting the complex sail plan.
- Display or Museum Models: Often decorative, with intricate craftsmanship and painted details.

Materials and Techniques

- **Materials Used:**
 - **Wood (mahogany, boxwood, basswood)**
 - **Metal fittings**
 - **Fabric for sails**
 - **Paints and varnishes**
- **Construction Techniques:**
 - **Planking and framing for hulls**
 - **Rigging with thread or fine wire**
 - **Painting and detailing for realism**

Scale and Accuracy

- **Common scales include 1:48, 1:72, and 1:100.**
- **Accuracy depends on available historical plans, paintings, and surviving artifacts.**
 - **Master modelers often relied on original ship plans, detailed descriptions, and archaeological findings to ensure fidelity.**

Notable Ship Models and Collections

Historical Significance of Collections

- Major maritime museums house extensive collections of ship models, such as the National Maritime Museum in Greenwich, UK, and the Mystic Seaport Museum in the USA.

- These collections preserve the craftsmanship and historical details of iconic ships.

Famous Models and Their Stories

- HMS Victory Model: The flagship of Admiral Nelson, preserved as a detailed museum piece.
- French Navy Models: Representing ships like the Soleil Royal, showcasing French naval architecture.
- Naval Engagement Models: Replicating famous battles, such as Trafalgar, for study and display.

Modern Model Building and Preservation

- **Advances in materials, tools, and techniques have allowed hobbyists and professionals to produce highly accurate and detailed models.**
- **Restoration projects help preserve historic ship models and educate the public about naval history.**

The Cultural and Educational Impact of Ship Models

Educational Value

- **Models serve as educational tools in museums and classrooms, illustrating ship design, naval history, and maritime technology.**
- **They help students and enthusiasts visualize complex concepts like rigging, hull construction, and battle formations.**

Hobbyist and Modeler's Community

- **The craft of ship modeling has a dedicated global community.**
- **Clubs, societies, and online forums facilitate knowledge sharing, competitions, and exhibitions.**

Digital and Virtual Modeling

- **Modern technology has expanded the scope of ship modeling through 3D printing, virtual reality, and computer-aided design.**
- **These innovations allow for highly precise reproductions and immersive educational experiences.**

Conclusion: The Enduring Legacy of the Ship of the Line in Models

The ship of the line is more than a relic of maritime warfare; it embodies an era of technological innovation, strategic ingenuity, and national identity. Through the meticulous craft of ship modeling, this captivating history is preserved and celebrated, bridging the gap between past and present. Whether as museum pieces, hobbyist projects, or educational tools, these models continue to inspire admiration for the skill, artistry, and historical significance of the ships that once ruled the high seas. Their enduring legacy underscores the importance of maritime heritage and the ongoing fascination with the grandeur of the age of sail.

Question What is the historical significance of ships of the line in naval warfare? Ships of the line were the dominant naval vessels from the 17th to the early 19th centuries, serving as the backbone of naval fleets and enabling large-scale battles that shaped the course of history, including famous engagements like the Battle of Trafalgar. How have ship models of ships of the line contributed to maritime history education? Ship models provide tangible, detailed representations of historical vessels, helping enthusiasts and students understand ship design, construction techniques, and naval tactics used during the age of ships of the line. What are the key features of a typical ship of the line that are often highlighted in models? Models typically showcase features such as multiple gun decks, intricate rigging, detailed hull structures, and ornamentation like figureheads, reflecting the ship's capacity for heavy artillery and its grandeur. How do modern ship models of ships of the line enhance our appreciation of maritime engineering? Modern models, often built with precision and detailed craftsmanship, reveal complex engineering aspects, helping enthusiasts and historians understand the design evolution and technological advancements of the era. What role do scale models play in preserving the legacy of historic ships of the line? Scale models serve as educational tools and memorials, preserving the appearance and significance of historic ships, especially when the original vessels no longer exist, ensuring their stories continue to be told. What are some popular materials used in creating ship of the line models today? Common materials include wood, plastic, resin, and metal, with high-end models often featuring fine woodwork and detailed rigging to accurately replicate the grandeur of historical ships. How has the hobby of building ship models of ships of the line evolved over recent years? Advancements in manufacturing, availability of detailed kits, and digital resources have made ship modeling more accessible and precise, attracting both hobbyists and professional modelers interested in historical accuracy.

Related keywords: naval history, ship modeling, maritime warfare, historical ships, model building, naval architecture, ship design, maritime history, model ship techniques, historical naval battles

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